Technical Data Sheet



GRAPHICS

LARGE FORMAT DIGITAL RANGE - MONOMERIC INTERMEDIATE FILMS

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RI-JET 100 SUPERCLEAR AR806 REMOVABLE PET30

A complete range of self-adhesive solutions for indoor and outdoor signs, fairs and events, for a total or partial decoration of recreational vehicles and for glazed windows surfaces decoration.

All our self-adhesive materials are suitable for the main large format digital printing techniques: solvent, eco-solvent, Latex and UV ink-jet to meet all market requirements.

Applications

For advertising and promotional applications (window graphics) and for vehicle applications (flat sided including buses, trams and taxis).

Face Material

Gloss clear monomeric vinyl film.

Туре	Monomeric vinyl	
Colour and Finish	Gloss clear	
Weight	124 g/m² ±10%	ISO-536
Thickness	96 μm ±10%	ISO 534-80
Dimensional stability	< 0.5 %	ASTM D1204
Tensile Strength MD	> 20 N/mm²	ASTM D882
Tensile Strength CD	> 20 N/mm²	ASTM D882
Elongation at break MD	> 130 %	ASTM D882
Elongation at break CD	> 90 %	ASTM D882
Flammability	SELF-EXTINGUISH	ISO 3795:1989
Outdoor vertical exposure durability	UP TO 3 YEARS	

Adhesive

Solvent based removable adhesive featuring high water resistance. Designed for a wide variety of substrates such as glass, ABS, PS, PVC. Unsuitable for apolar surfaces (like PE and PP).

Reference	AR806	
Туре	Acrylic removable	
Min. Appl. Temp.	+10 °C	
Service Temperature	-30°C/+100°C	
Shear	Low	FINAT FTM8
Initial adhesion	> 3 N/25mm	FINAT FTM1
Final Adhesion	> 5 N/25mm	FINAT FTM1

Liner

Туре	One side siliconised polyester	One side siliconised polyester Clear		
Colour and Finish	Clear			
Weight	42 g/m² ±10%	ISO-536		
Thickness	30 μm ±10%	ISO 534-80		
Transparency	> 95 %	DIN 53 147-64		

Printing Methods

The RI-JET 100 series of ink-jet print media gives excellent print results with HP latex printing and UV, solvent and eco-solvent ink-jet printing and latex.

Shelf life

24 months, applicable only to the material delivered by Ritrama which has not undergone further processing, under the storage conditions as defined by FINAT section 2.5:

- Ideal storage conditions are at a temperature of 20 -25 °C and 40 50 % HR.
- Store in a cool and dry place.
- Do not store close to a heat source or in direct sunlight.
- · Keep the material in the original packaging until required for use.

Pay particular attention to the recommended shelf-life and ensure correct stock rotation

Disclaimer

All Ritrama's products are subject to manufacturing controls in order to guarantee the good quality of the products. The statements, technical information, data, values and recommendations regarding Ritrama's products are based on research and tests we believe to be reliable, but do not constitute a guarantee or warranty of whatsoever nature

Considering the multiple uses of Ritrama's products, the user is recommended to test the products prior to their use, so to determine and ascertain the suitability and performance of the product for its intended application and purpose.

The methods of conversion and application of Ritrama's self-adhesive materials are multiple and it is therefore essential that the users are aware of the particular method to be used, prior to commencing the production.

Printing: Testing for compatibility between product, printers and inks is always highly recommended before printing the product.

Application Systems and Conditions: it is recommended that the performance of the product be always tested in the actual applications conditions as substrate state (rough, smooth, flat or irregular shapes, moderate curves, with or without rivets); applicator technology (hand application or fully automated lines); specific stress on Ritrama material once applied (high and/or low temperature, mechanical stress, exposure to challenging environment conditions), et cetera.

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